

KD

Combi Turntable

For turning loose or strapped/foiled products to the right and left or for joining or separating 2 individual product flows.



Technical Specifications

Drive	Rotary plate, Servo drive Conveyor belt, frequency controlled Size setting, Servo drive
Control	Programmable Logic Controller „Siemens S7“
Total Width	680 mm
Total length	965 mm (incl. control cabinet)
Total height	1070 – 1130 mm
Inlet height	850 – 900 mm (standard) 850 – 950 mm (option)
Outlet height	850 – 900 mm (standard) 850 – 950 mm (option)
Weight	200 kg
Product length	170 – 420 mm
Product width	130 – 330 mm
Product height	30 – 330 mm
Cycle speed	max. 24 cycles/min. (simple 90° turning) max. 30 cycles/min. (merging of 2 incoming onto 1 outgoing line)
Conveyor belt speed	30 m/min. (standard) 10-42 m/min. (option)
Power	max. 2 kW
Voltage	230/400 V / N / PE, 3 Phasen, 50 Hz
Fuse	3 x 16 A slow-blow fuse
Air pressure	6 bar
Air consumption	max. 0,18 Nm ³ /min.
Noise	< 70 dB (A) according to DIN 45635 part 1
Option	The control cabinet can be positioned separately to enable the use all 4 sides for in- or outlet.

Safety ensured due to safety tunnels at all in- and outlets! (not depicted)

